



TECH NOTE

LOCI CONTROLLER COMBINES ACTIVE FLOW CONTROL WITH 24/7/365 REAL-TIME GAS COMPOSITION ANALYSIS TO MAXIMIZE LANDFILL GAS COLLECTION

Controller

The Loci Controller is a core component of Loci's automated landfill gas collection product and service offering, increasing gas collection system efficiency, increasing productivity, and reducing environment, health and safety risks. The Controller is designed for productive wells on high BTU sites.

Loci Controllers are wellhead-mounted hardware with an onboard sensor and communication system that remotely monitors differential pressure, flow, landfill gas temperature, barometric pressure, CO₂, CH₄, O₂, and balance gas (calculated; N₂ and trace gases). The Controller includes an automated, precision controlled, ball valve that regulates flow at every well based on Loci Controls' control algorithm which analyzes well and field-level flow and gas composition in real-time while maximizing gas collection and methane flow, all within operator-established gas composition set points.

Gas composition is measured with optical sensors analogous to industry standard handheld gas analyzers, but with performance approaching that of a gas chromatograph. Flow is measured with a Venturi Flo-Wing integral to the Controller product. The valve position is shown in real-time on the WellWatcher user interface.

Installation of the Loci Controller is recommended for productive wells at high BTU sites, where the tolerance on gas composition requires control precision down to tenths of a percent.

LOCI CONTROLLER SPECIFICATIONS

AREA	RATING	METRIC
Flow	0 - 110	scfm
Remotely Activated Flow/ Valve Control	0 - 100%	Fully Closed Fully Open
Pressure Readings (Above and Below the unit, P _A and P _B)	0" to -138.5"	Inches of H ₂ O
Differential/ Pressure	0" to 10.0"	Inches of H ₂ O
Flow Accuracy	± 1 scfm ± 2 scfm	2.5-55 scfm 55-110 scfm
Pressure Accuracy	± 0.25%	% of Full Scale
Maximum/ Operating Temperature	140°F (60°C)	Deg F (Deg C)

GAS COMPOSITION	RANGE	ACCURACY
Methane	0%-100%	±0.5% (vol)
Carbon Dioxide	0%-100%	±0.5% (vol)
Oxygen	0%-2.5%	± 0.25% (vol)
Balance Gas (Nitrogen)	0%-100%	± 1.25% (vol)

Typical accuracy after calibration as recommended by Loci.



Additional Technical Specifications

- Power:** Solar w/ rechargeable battery
- Battery Charge Time:** Three weeks
- Compatible Pipe Sizes:** 2"-4" well heads
- Auto-Calibration:** NIST traceable calibration weekly
- Connectivity:** CDMA Wireless
- Installation Location:** Mounted to vacuum riser
- Default Measurement Frequency:** 1/hr.
- Operating System Compatibility:** Windows, MAC, Linux
- Optimization Target:** Maximized energy collection, minimize odors, specific gas composition requirements

WHY LOCI CONTROLS?

With financial, operational, environmental, health, and safety benefits, Loci Controls' products and services help optimize facility management and gas collection for operators and landfill owners alike.



INCREASE REVENUE

- Maximize methane flow
- Control N₂ in the wellfield
- Automated valve adjustments
- Better collection system efficiency
- Reduce plant downtime



INCREASE PRODUCTIVITY

- For both plant and employees
- Lower labor casts for wellfield tuning and O&M
- Reduce plant maintenance costs



REDUCE ENVIRONMENT HEALTH & SAFETY RISKS

- Reduce man hours spent in wellfield
- Reduce fugitive gas emissions
- Reduce odors

